



**Orange Bureau International**

**Inspection, Audit, Certification & Consultancy**

**Service Introduction to Clients  
for Softline & Hardline Inspections**



# Agenda

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- **Introduction**
- **Inspection Network & Coverage**
- **Inspection Capacity Building**
- **Inspection Product Category, Types & Scope**
- **Inspection Services Workflow**



## **Introduction**

## **Inspection Network & Coverage**

# Orange Bureau International (OBI) Introduction



- **Orange Bureau International (OBI)**, is Key Internationally Recognized 3<sup>rd</sup> Party Inspection Body which is providing Inspection, Audit, Certification & Consultancy Services to its Clients (Textiles & Leather Industries) since 2017.
- **Orange Bureau International** is associated with International Certification Body **PECB Canada**.
- **Orange Bureau International** is also associated with International 3<sup>rd</sup> Party Inspection Company **IQS-China**.
- We are problem solver, perform as a business allies who join forces to work passionately with a sharp focus and make a significant difference by achieving enduring results.
- We work closely with our clients to effectively manage quality assurance needs throughout their production process and mitigate risk in terms of quality.



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## Why Orange Bureau International more effective for Clients

- **Orange Bureau International (OBI)** is more economical in all kind of services (Inspection , Audit & Consultancy)
- **Orange Bureau International (OBI)** is more flexible than other 3<sup>rd</sup> Parties in Inspection Booking procedure and Payment Terms & Conditions.
- All our **OBI** team is highly skilled and technical in all kind of products (Soft line, Hard line and Sports & Camping).
- Our approach is comprehensive and customized.
- We always work as a team with Supplier and Clients to ensure that the Quality product must be deliver to our Valuable Consumers.
- We develop the “**P&P (Process and Procedures )**” book that helps to understand how the QA/QC process will works.

## Core Values:

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### ➤ ETHICS:

**Orange Bureau International (OBI)** have defined procedures and strict rules that guide the behavior of our Inspectors and Auditors: No Corruption, No Free Assistance from Supplier, No out door Entertainment with Suppliers without Top Management Notice, No Confidential Information Disclosures. Failure of any these will be take immediate action according company Policy & Law.

### ➤ RESPECT & COURTESY:

**Orange Bureau International (OBI)** will act with good taste and common courtesy in all of our attitudes, words and action because of our corruption free history. We have become ethical goal standards in the quality control industry. We respect of Supplier SOP while Service Execution.

### ➤ INTEGRITY & SINCERITY:

Our clients are always on priority, what we know, it means our Client know: working is like Client 's own eyes.

## Inspection & Audit Network & Coverage

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We have 10 Inspectors, 02 Social Auditors in our Team at the moment and all our staff is experienced and well qualified for Textiles (all kinds of Knitted, Woven, Denim & Home Textiles), Sports & Camping, Leather Products and Footwear inspections.

We are performing inspections at Lahore, Karachi, Faisalabad, Multan, Rawalpindi and Sialkot locations at the moment.



## **Inspection Capacity Building**



# Inspectors Recruitment

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We recruit candidates who have either relevant educational background or working experience in the soft goods industry.

## 1. Educational background

- Major in Textile, Graduate on Garment Technology, University Graduate etc.

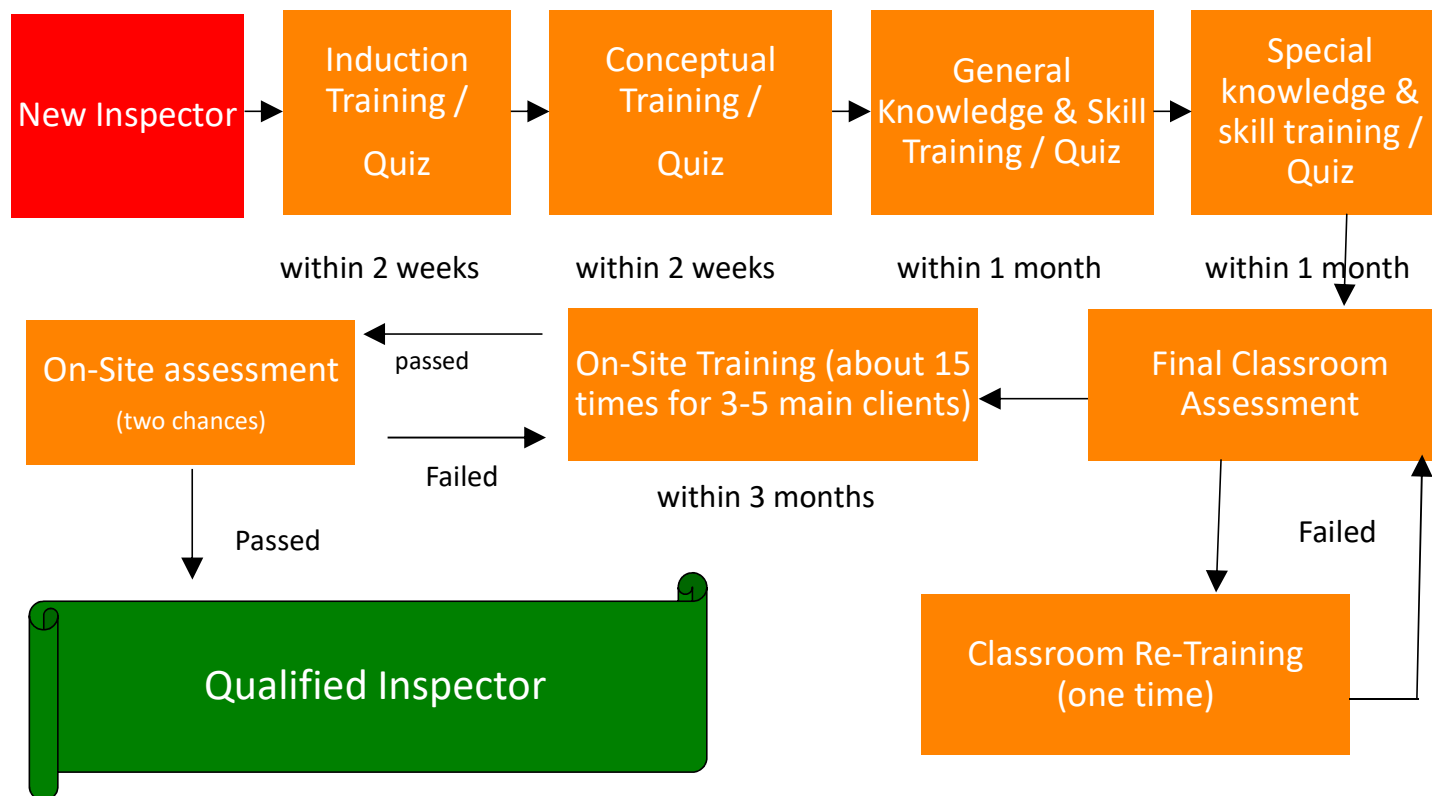
## 2. Working experience

- Buying offices or agents as Quality Control inspectors or supervisors.
- Soft goods factories Quality Assurance Department as QC Manager, Supervisors or Sectional in-charge.
- Inspector in other 3rd-party inspection body.



## Inspectors Training Process

1. Our inspector in-house qualifying process is taking on average 6 weeks
2. Our objective is to ensure consistency across the network





## **Inspection Services- Product Category, Types & Scope**

## Product Category & Definition



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Fabric	Knitted and Woven Fabric, Plies and Rolls, Stripes, Solid, Grey and Yarn Dyed
Garments	Dress, Jackets, Inner Ware (Under Garments), Shirts, Trousers, Sweater, Leather clothes made by Fabric and Leather material
Foot Wear	Shoes, Slippers, Boots, Sandals usually fit for people living, walking and working.
Home Textile	Any product used for House Decoration, Towels, Curtains, Bed sheets, Bath robes, Bath mats, Rugs and other categories.
Accessory	Socks, Caps and other fashion articles



## Inspection Service Types

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1. Final Random Inspection-FRI (100% produced and minimum 80% packed).
2. Initial Production Inspection-IPI (10-20% of total quantity produced).
3. During Production Inspection-DPI (40-60% of total quantity produced).
4. Fabric Inspections ( 4- Point System & 10-Point System).
5. Re-Inspection / Re-FRI (Once FRI got failed due to any reason).
6. Loading / Unloading Supervision.
7. 100% Inspections(100% of total order/produced quantity).
8. Sample Picking/Sample Collection for Lab Testing.
9. Compliance Audits.
10. Capacity Building of Factory or Buying Office QC Team.

## Final Random Inspection Scope

- **Standard Inspection Criteria:**
  - Sampling Plan: Single
  - Inspection Procedure: Normal
  - Inspection Level: Level II
  - AQL Criteria: Critical 0 / Major 2.5 / Minor 4.0
  - Measurement Criteria: 10 % allow out of tolerance of total measured points or for some Clients 3Pieces/Size covering all colors and sizes as per Client requirements.
  - Square Root of Total # of Cartons (round the number up).
- **Standard Inspection Scope:**
  - Export Carton Condition
  - Product Packaging Condition
  - Barcode Verification & Metal Detection
  - Product Inspection – Workmanship, Feel, Color Shading, Labeling,
  - Product Inspection – Functional like Zipper Verification
  - Product Weight and Measurement

## Technical audit .

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- Detailed Report on Factory Capabilities, Quality and Reliability (10 Distinct Categories are scored).
- In seconds, you know a supplier's strengths and weaknesses and the risks you are assuming .
- Ensures that you will choose the right suppliers “Right from the Beginning”.
- Performed by industry-specific technicians .

## Certifications & Compliance

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- We are offering you following service and will issue all Certifications of PECB- CANADA.
- **We are providing following services under PECB-Canada Platform:**
  - Certification of Persons
  - Management System
  - Training Certification
  - MS Audits
- For further details, please visit : [www.pecb.com](http://www.pecb.com)





## **Inspection Services- Process Workflow**

## Inspection Workflow



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- Basic Inspection Workflow from start to end process.

Order Receipt & Review

Order Log-in

Order Scheduling

Inspection Preparation

Service Execution

Reporting

Invoicing

# Orange Bureau International & Local Contracted Client



At the moment, OBI is serving different US/ EU Clients Inspections from different suppliers, detail as under;  
**We are glade to share that till to date OBI-has performed more than 1,000 Inspections of below Clients.**

## ❖ International Clients Nomination:

(OBI- is currently performing following Clients inspection based on Clients Nomination).

1. **S.Oliver** (German Client)
2. **Mr. Lady** (German Client)
3. **Takko** (German Client)
4. **Aldi** (USA & Germany)
5. **Gas** (Italy)
6. **Sunrise-USA (Under the Umbrella of Sunrise Group OBI-is nominated for 3 Brands (NYDJ, Seven7, TJ-Maxx).**
7. **Ring of Fire** (USA)
8. **Misguided** (UK)
9. **Moss Copenhagen** (Denmark)
10. **CDRL** (Poland)
11. **Newyorker** (USA)

## ❖ Supplier/Importer Nomination:

(OBI- is currently performing following Clients inspection based on Supplier/Importer/Agent/Buying House Nomination).

1. **Lee Cooper** (Nominated from Six Sigma Pakistan, Buying House).
2. **Lee Cooper** (Nominated from Supplier Nizam Son's Pvt Ltd, Sialkot. Pakistan).
3. **LPP. SA & LPP. SINSAY** (Nominated from Supplier MK.Son's Pvt Ltd, Faisalabad. Pakistan).
4. **Schreuders Sport International Bv** (Nominated from Supplier Vital Pvt Ltd, Sialkot. Pakistan).
5. **Uniwear (USA)** (Nominated from Supplier Vital Pvt Ltd, Sialkot. Pakistan).
6. **Big Dude Clothing(UK)** (Nominated from Supplier Vital Pvt Ltd, Sialkot. Pakistan).
7. **Amazon (USA)** (Nominated from Supplier Abiha Fatima Pvt Ltd, Faisalabad. Pakistan).
8. **Retour (Germany)** (Nominated from Local Buying House).

## Contact Details:



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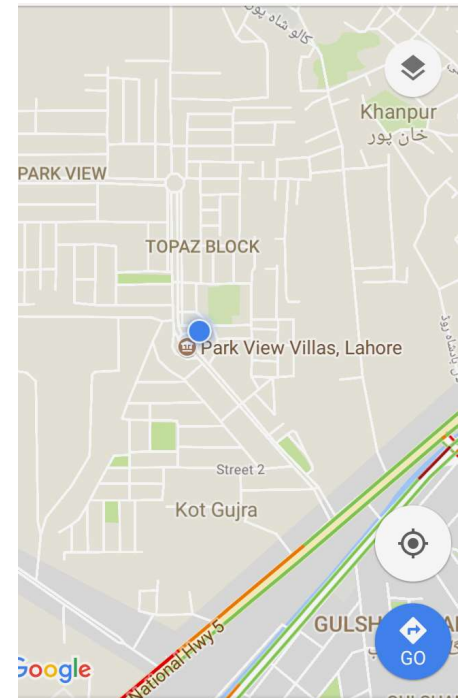
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